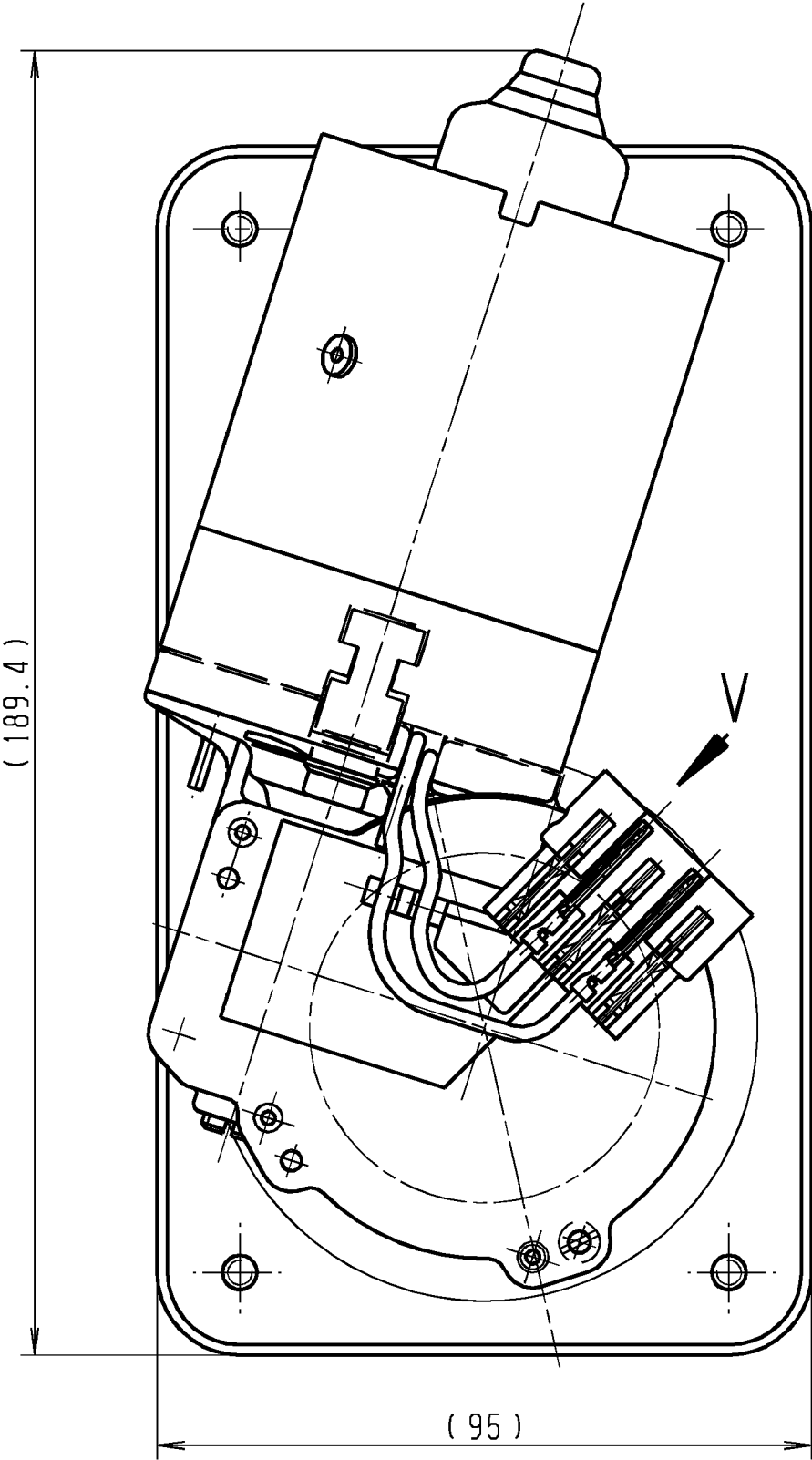
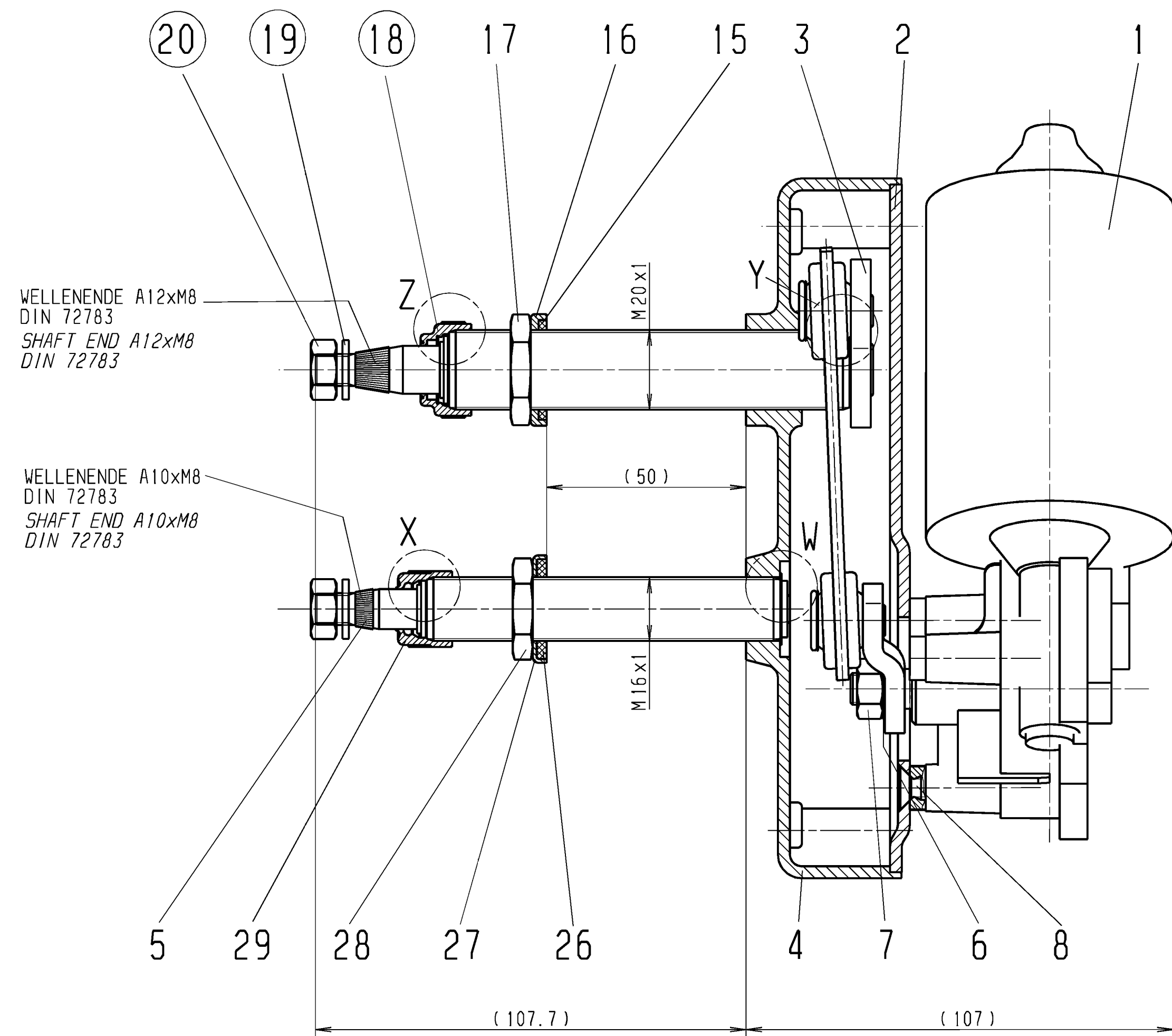
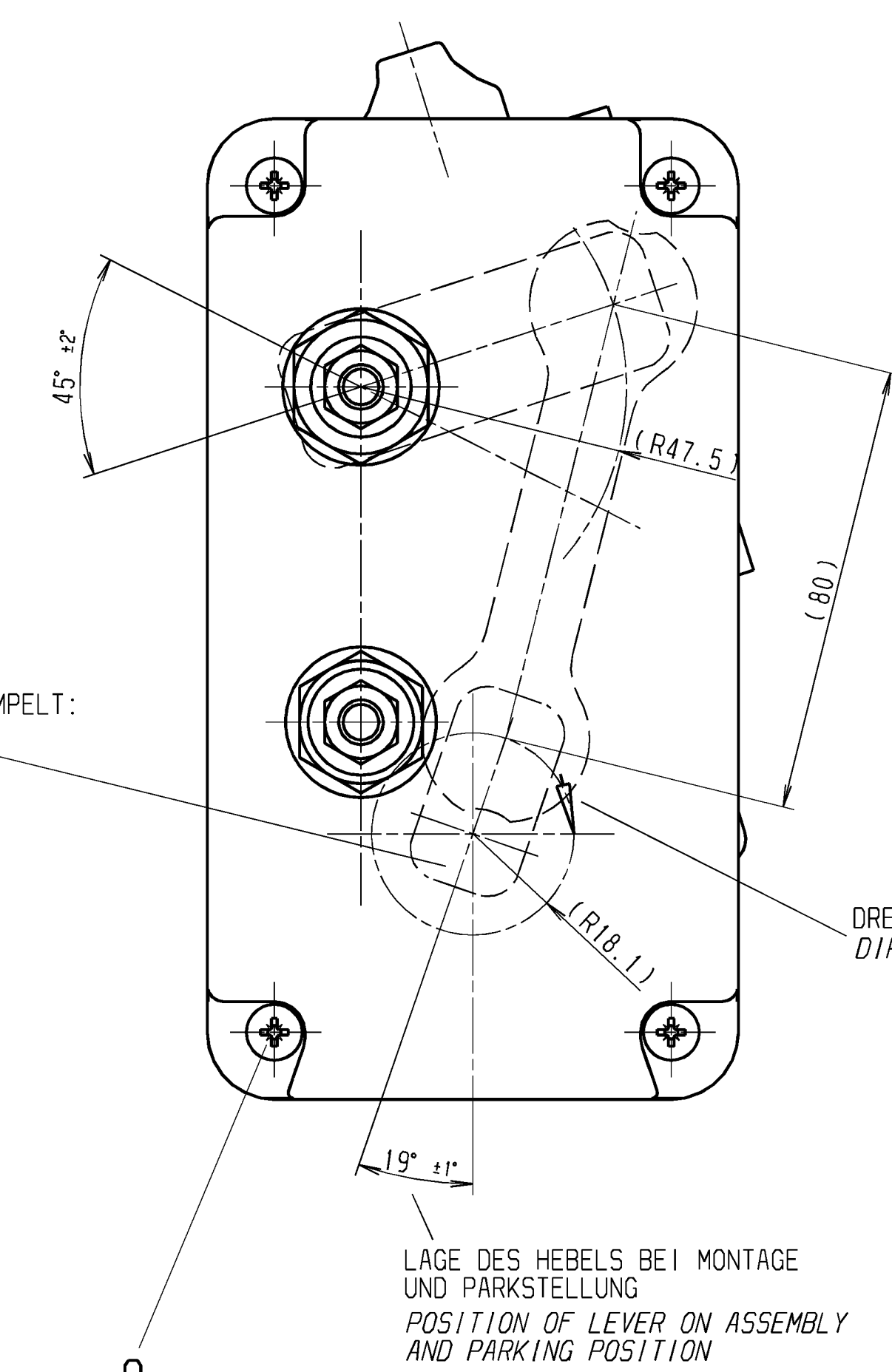




MOTOR MUSS BEI PRUEFSPANNUNG UND BETRIEBSMOMENT
IN PARKSTELLUNG LAUFEN (AUSLIEFERUNGSZUSTAND)
MOTOR MUST RUN TO PARKING POSITION UNDER OPERATING
TORQUE, WITH TEST VOLTAGE (CONDITION AS-DELIVERED)



AUF GEHAEUSE AUFGESTEMPELT:
PARKSTELLUNG:
LINKS NR. 110.333
ON HOUSING STAMPED:
PARKING POSITION:
LEFT NO. 110.333



DREHRICHTUNG
DIRECTION OF ROTATION

LAGE DES HEBELS BEI MONTAGE
UND PARKSTELLUNG
POSITION OF LEVER ON ASSEMBLY
AND PARKING POSITION

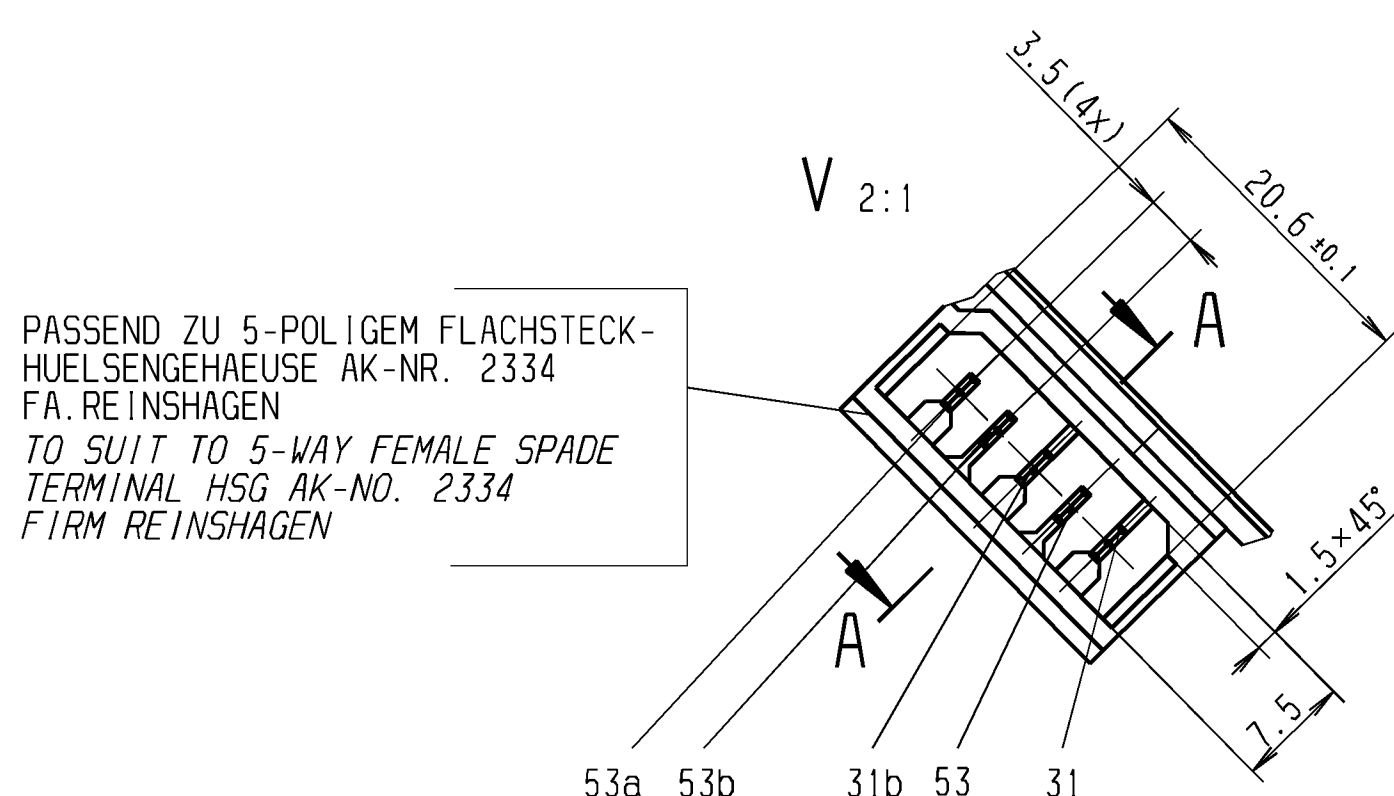
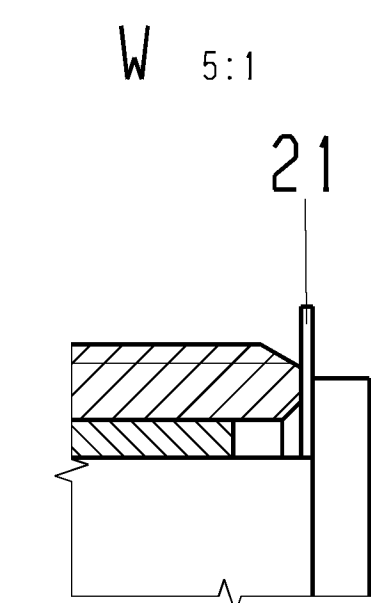
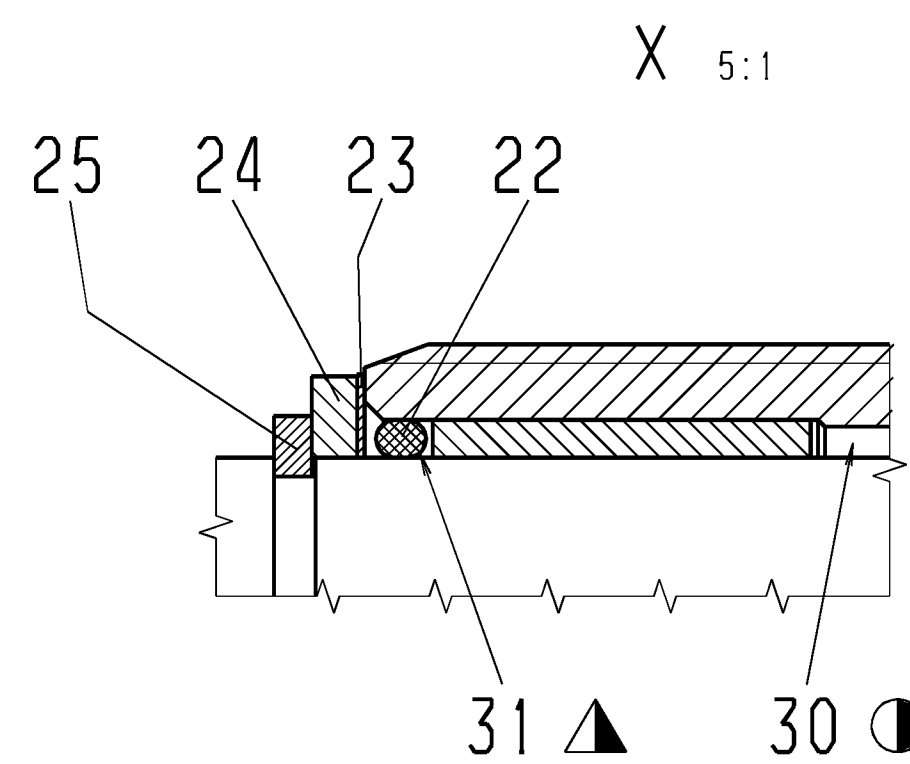
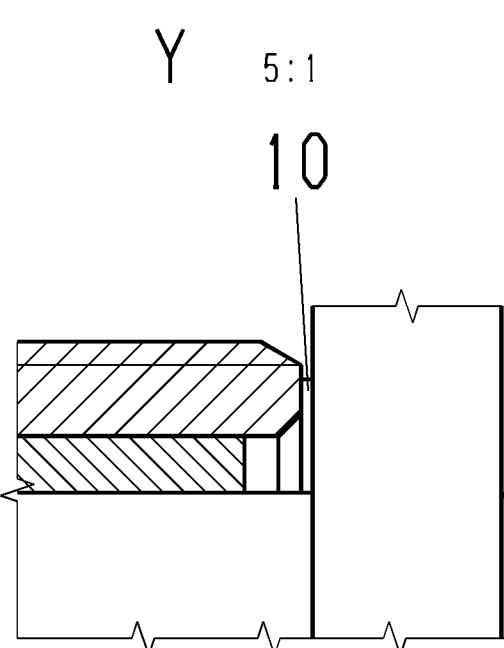
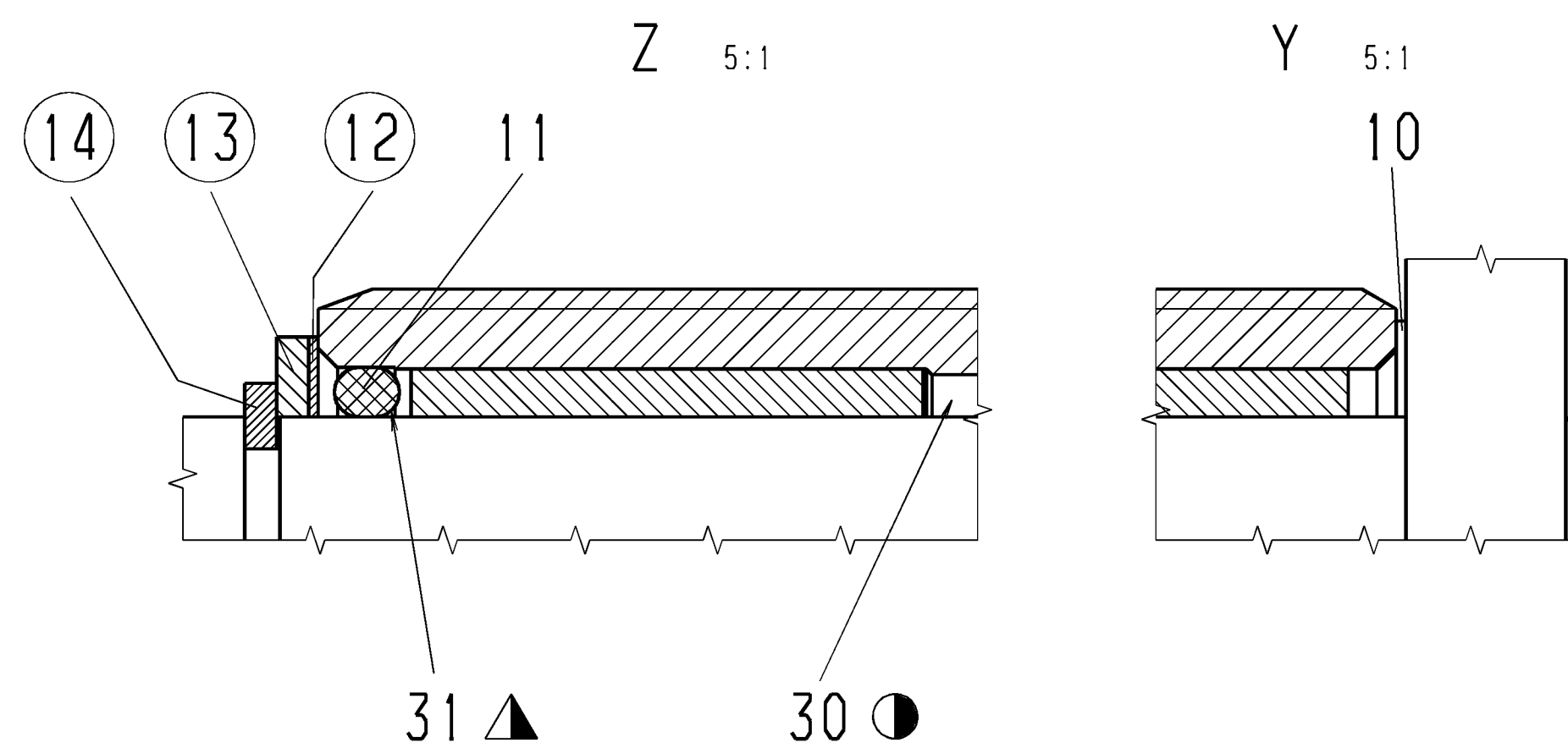
ANZUGSMOMENTE TIGHTENING TORQUE

POS. 7 = 20	BIS 25 NM	ITEM 7 = 20	TO 25 NM
POS. 8 = 12	BIS 15 NM	ITEM 8 = 12	TO 15 NM
POS. 9 = 4.5	BIS 6 NM	ITEM 9 = 4.5	TO 6 NM
POS. 17 = 14	BIS 20 NM	ITEM 17 = 14	TO 20 NM
POS. 20 = 16	BIS 20 NM	ITEM 20 = 16	TO 20 NM
POS. 28 = 14	BIS 20 NM	ITEM 28 = 14	TO 20 NM

VOR DEMONTAGE DES GEHAEUSES, DIE SO
GEKENNZEICHNETEN POSITIONEN LOESEN
BEFORE REMOVING HOUSING ITEM MARKED WITH
MUST BE REMOVED

ALLE BEWEGLICHEN TEILE GEFETTET MIT
ALL MOVING PARTS GREASED WITH

RINGE GEFETTET MIT
RINGS GREASED WITH

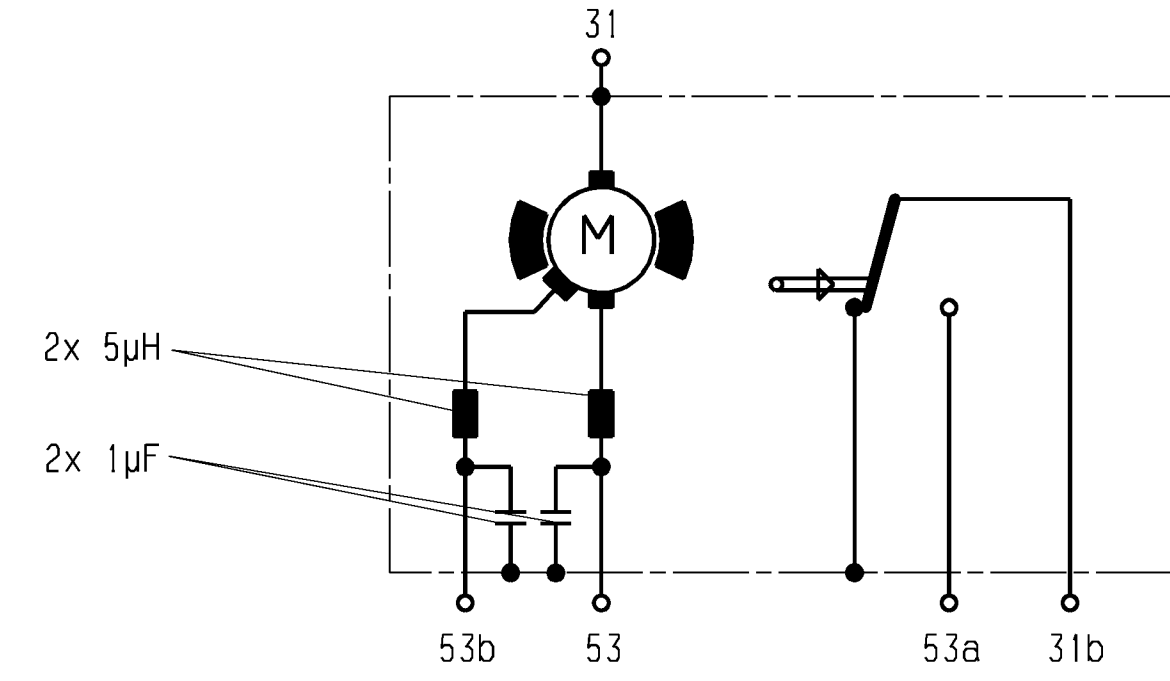


PASSEND ZU 5-POLIGEM FLACHSTECK-
HUELSENGEHAEUSE AK-NR. 2334
FA. REINSHAGEN
TO SUIT 5-WAY FEMALE SPADE
TERMINAL HSG AK-NO. 2334
FIRM REINSHAGEN

R0.6 VAHLWEISE
FASE 1-0.5x45°
R0.6 OPTIONAL
CHAMFER 1-0.5x45°

FLACHSTECKERENDE 2.8x0.8 DIN 46244
MALE SPADE TERMINAL 2.8x0.8 DIN 46244

SCHALTPLAN CIRCUIT DIAGRAM



LEISTUNGSWERTE CHARACTERISTICS

NENNSPANNUNG NOMINALE VOLTAGE	Un =	24 V
PRUEFSPANNUNG TEST VOLTAGE	Up =	26 V
DREHZAHL SPEED	n _{B1} =	35±4 MIN ⁻¹
DREHZAHL SPEED	n _{B2} =	55±5 MIN ⁻¹
ANZUGSMOMENT STARTING TORQUE	MA =	24 NM
BETR. MOMENT OPERATING TORQUE	MB =	1 NM

Pos.	Bezeichnung	Stückzahl	Menge	Einheit	Material	Form.	Blatt	Bem.
31	099.491	0.00	FETT	GREASE	SWF 13.201			05
30	099.496	0.00	FETT	GREASE	SWF 13.201			05
29	907.054	1.00	KAPPE	CAP	907.054			
28	900.748	1.00	MUTTER SKT	HEXAGONAL NUT	SWF 21.203			
27	900.652	1.00	SCHLEIBE BO	FLANGE WASHER	SWF 21.307			
26	900.032	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.304			
25	908.463	1.00	RING S1	CIRCLIP	SWF 21.321			
24	905.278	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.302			
23	903.026	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.302			05
22	907.147	1.00	RING	RING	SWF 21.338			
21	908.224	1.00	SCHLEIBE FE	SPRING WASHER	SWF 21.305			
20	900.026	2.00	MUTTER SKT	HEXAGONAL NUT	SWF 21.201			
19	902.137	2.00	RING FE	SPRING RING	SWF 21.312			
18	905.557	1.00	KAPPE	CAP	905.557			
17	900.750	1.00	MUTTER SKT	HEXAGONAL NUT	SWF 21.203			
16	905.560	1.00	SCHLEIBE	DISC	905.560			
15	905.573	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.304			
14	904.845	1.00	RING S1	CIRCLIP	SWF 21.321			
13	905.567	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.302			
12	907.283	1.00	SCHLEIBE OF	WASHER N CHAM	SWF 21.302			05
11	906.098	1.00	RING	RING	SWF 21.338			
10	901.941	1.00	SCHLEIBE FE	SPRING WASHER	SWF 21.305			
09	912.030	4.00	SCHRAUBE LKSF	SCREW LKSF	912.030			
08	914.529	3.00	SCHRAUBE SMK	SCREW CSK C	914.529			
07	900.026	1.00	MUTTER SKT	HEXAGONAL NUT	SWF 21.201			
06	912.054	1.00	SCHLEIBE FE	SPRING WASHER	SWF 21.305			
05	186.732	1.00	ACHSE WISCH	WIPER SHAFT	186.732			
04	191.492	1.00	ZUGS	GEHAEUSE	191.492			
03	107.950	1.00	GESTAENDE	LINKAGE UNIT	107.950			
02	191.487	1.00	PLATTE	PLATE	191.487			
01	404.110	1.00	SMKK	WISCHERMOTOR MK	404.110			

Pos.	Bezeichnung	Stückzahl	Menge	Einheit	Material	Form.	Blatt	Bem.
F08	06.03.00	WA	00511264					
F05	02.10.98	TEV	117075					

Pos.	Bezeichnung	Stückzahl	Menge	Einheit	Material	Form.	Blatt	Bem.
03	03.03.00	SOCH	117075					
04	05.00	THOMAS						

Pos.	Bezeichnung	Stückzahl	Menge	Einheit	Material	Form.	Blatt	Bem.
01	01.03.00	WA	00511264					
02	02.10.98	TEV	117075					

WIPERANLAGE
WIPER SYSTEM

0100